



LNP™ STAT-KON™ Compound LX00486C

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound PDX-L-00486 CCS

Product reorder name: LX00486C

LNP™ STAT-KON™ LX00486C is a compound based on Polyetheretherketone containing proprietary fillers. Added features of this grade includes: Clean Compound System, Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1820	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Modulus, 5 mm/min	176200	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	2670	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	138600	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	177	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	16280	MPa	ISO 527
Flexural Stress	255	MPa	ISO 178
Flexural Modulus, 2 mm/min	13490	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	66	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	6	cm-kgf/cm	ASTM D 256
Multiaxial Impact	23	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	69	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	40	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	336	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	315	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.1E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	4.1E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	330	°C	ISO 75/Bf

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	291	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.4	-	ASTM D 792
Density	1.4	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.25	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1.3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.08	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+04 - 1.E+07	Ohm	ASTM D 257

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 (6) Needs hard coat to consistently pass 60 sec Vertical Burn.

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	150	°C
Drying Time	4 - 6	hrs
Front - Zone 3 Temperature	380 - 400	°C
Middle - Zone 2 Temperature	380 - 400	°C
Rear - Zone 1 Temperature	370 - 380	°C
Mold Temperature	175 - 190	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

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